



PRODUCT DATA SHEET

Date: 12/11/2019

Spinnaker Coating
518 East Water Street
Troy, Oh 45373
800 543-9452

60# Premium Semi Gloss ** Frostbite™ ** 40# liner

Item#: 0041803

----- TRIMLESS PROGRAMS -----

Recommended Print Type(s) to Test
Flexo

Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"
New York	5 K	3"	3"
New York	10 K	4"	3"
Atlanta	5 K	3"	3"
Atlanta	10 K	4"	3"
Chicago	5 K	3"	3"
Chicago	10 K	4"	3"
Los Angeles	5 K	3"	3"
Los Angeles	10 K	4"	3"

Facestock: **60# Premium Semi Gloss**

A bright white, semi gloss litho with excellent strength and print characteristics. It is printable by continuous laser when used with the appropriate adhesive and liner combination.

Typical Value

Basis Weight:	60 #/3300 ft ²
Caliper:	3.1 mils
Tensile MD/CD:	35 / 19
Gloss:	75%
Tear MD/CD:	47 / 46 grams
Opacity:	87.5%
Parker Print:	1.0 microns
Brightness:	89%

Adhesive: **Frostbite™**

A highly aggressive rubber based adhesive featuring excellent initial tack and ultimate adhesion when applied at freezer conditions. Also an excellent choice when applied to packaging materials at room temperature and then subjected to -40F blast freezing conditions. It will adhere to variety of surfaces despite specific amounts of frost and /or moisture (testing is recommended). When used in warm environments (above room temperature), you will experience ooze and have converting issues.

Typical Value

Coat Weight:	14 #/3300 ft ²
Coat Weight:	20.72 grams/m ²
Caliper:	.55 mils

Adhesion to Stainless Steel, oz. (90° Peel):	26
Loop Tack, oz.:	53
Service Temperature:	-65 to 160 °F
Minimum Application Temperature:	-15 °F
Shear (1000g):	57 minutes

Release Liner: 40# liner	A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.
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	Typical Value
Basis Weight:	41 #/3000 ft ²
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

Total Product Caliper: 6.15 mils
Product Basis Weight Per MMSI: 250.74 #
Shelf Life: 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104
For samples or other questions please call your Sales Representative.*

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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